

Process: **Proco – L (F14E)**

- Typical features:**
- Phenolic resin combination
  - High surface smoothness
  - Resistant against organic and anorganic acids, acidically hydrolising salts in aqueous solution up to 20%, in pH range < 6

Tanks, e.g. as per DIN 6608/2 or 6616 up to 60,000 litres capacity can be coated. The process complies with the Technical Directives on Tanks (TRT 010).

**Areas of application:** storage and transport tanks, tank containers, general chemical engineering technology

<b>Properties:</b>	Characteristic:	duroplast
	Colour:	dark green gloss
	pH range:	1 – 8
	Layer thickness:	190 – 250 µm
	Shore hardness:	D 75
	Maximum thermals load, dry:	+180°C
	Maximum cold load:	- 70°C
	Hardening:	thermal
	Brittle temperature:	-76°C
	Pore analysis:	acc. to DIN 55670 A: 1200/800 V
	Pre-treatment:	anti-corrosive sandblasting (DIN EN ISO 12944-4)

The planning and manufacture of coatings are subject to the general instructions of DIN EN 14879-1.